

HIGH VELOCITY ACCORDIAN STACKING CHART (with Centermates)

| # of Blades | Opening Width | Stack | Finished Width | | # of Blades | Opening Width | Stack | Finished Width |
|-------------|---------------|-------|----------------|--|-------------|---------------|-------|----------------|
| 1 | 7 | 3.75 | 10.75 | | 51 | 157.00 | 16.25 | 173.25 |
| 2 | 10 | 4.00 | 14.00 | | 52 | 160.00 | 16.50 | 176.50 |
| 3 | 13 | 4.25 | 17.25 | | 53 | 163.00 | 16.75 | 179.75 |
| 4 | 16 | 4.50 | 20.50 | | 54 | 166.00 | 17.00 | 183.00 |
| 5 | 19 | 4.75 | 23.75 | | 55 | 169.00 | 17.25 | 186.25 |
| 6 | 22 | 5.00 | 27.00 | | 56 | 172.00 | 17.50 | 189.50 |
| 7 | 25 | 5.25 | 30.25 | | 57 | 175.00 | 17.75 | 192.75 |
| 8 | 28 | 5.50 | 33.50 | | 58 | 178.00 | 18.00 | 196.00 |
| 9 | 31 | 5.75 | 36.75 | | 59 | 181.00 | 18.25 | 199.25 |
| 10 | 34 | 6.00 | 40.00 | | 60 | 184.00 | 18.50 | 202.50 |
| 11 | 37 | 6.25 | 43.25 | | 61 | 187.00 | 18.75 | 205.75 |
| 12 | 40 | 6.50 | 46.50 | | 62 | 190.00 | 19.00 | 209.00 |
| 13 | 43 | 6.75 | 49.75 | | 63 | 193.00 | 19.25 | 212.25 |
| 14 | 46 | 7.00 | 53.00 | | 64 | 196.00 | 19.50 | 215.50 |
| 15 | 49 | 7.25 | 56.25 | | 65 | 199.00 | 19.75 | 218.75 |
| 16 | 52 | 7.50 | 59.50 | | 66 | 202.00 | 20.00 | 222.00 |
| 17 | 55 | 7.75 | 62.75 | | 67 | 205.00 | 20.25 | 225.25 |
| 18 | 58 | 8.00 | 66.00 | | 68 | 208.00 | 20.50 | 228.50 |
| 19 | 61 | 8.25 | 69.25 | | 69 | 211.00 | 20.75 | 231.75 |
| 20 | 64 | 8.50 | 72.50 | | 70 | 214.00 | 21.00 | 235.00 |
| 21 | 67 | 8.75 | 75.75 | | 71 | 217.00 | 21.25 | 238.25 |
| 22 | 70 | 9.00 | 79.00 | | 72 | 220.00 | 21.50 | 241.50 |
| 23 | 73 | 9.25 | 82.25 | | 73 | 223.00 | 21.75 | 244.75 |
| 24 | 76 | 9.50 | 85.50 | | 74 | 226.00 | 22.00 | 248.00 |
| 25 | 79 | 9.75 | 88.75 | | 75 | 229.00 | 22.25 | 251.25 |
| 26 | 82 | 10.00 | 92.00 | | 76 | 232.00 | 22.50 | 254.50 |
| 27 | 85 | 10.25 | 95.25 | | 77 | 235.00 | 22.75 | 257.75 |
| 28 | 88 | 10.50 | 98.50 | | 78 | 238.00 | 23.00 | 261.00 |
| 29 | 91 | 10.75 | 101.75 | | 79 | 241.00 | 23.25 | 264.25 |
| 30 | 94 | 11.00 | 105.00 | | 80 | 244.00 | 23.50 | 267.50 |
| 31 | 97 | 11.25 | 108.25 | | 81 | 247.00 | 23.75 | 270.75 |
| 32 | 100 | 11.50 | 111.50 | | 82 | 250.00 | 24.00 | 274.00 |
| 33 | 103 | 11.75 | 114.75 | | 83 | 253.00 | 24.25 | 277.25 |
| 34 | 106 | 12.00 | 118.00 | | 84 | 256.00 | 24.50 | 280.50 |
| 35 | 109 | 12.25 | 121.25 | | 85 | 259.00 | 24.75 | 283.75 |
| 36 | 112 | 12.50 | 124.50 | | 86 | 262.00 | 25.00 | 287.00 |
| 37 | 115 | 12.75 | 127.75 | | 87 | 265.00 | 25.25 | 290.25 |
| 38 | 118 | 13.00 | 131.00 | | 88 | 268.00 | 25.50 | 293.50 |
| 39 | 121 | 13.25 | 134.25 | | 89 | 271.00 | 25.75 | 296.75 |
| 40 | 124 | 13.50 | 137.50 | | 90 | 274.00 | 26.00 | 300.00 |
| 41 | 127 | 13.75 | 140.75 | | 91 | 277.00 | 26.25 | 303.25 |
| 42 | 130 | 14.00 | 144.00 | | 92 | 280.00 | 26.50 | 306.50 |
| 43 | 133 | 14.25 | 147.25 | | 93 | 283.00 | 26.75 | 309.75 |
| 44 | 136 | 14.50 | 150.50 | | 94 | 286.00 | 27.00 | 313.00 |
| 45 | 139 | 14.75 | 153.75 | | 95 | 289.00 | 27.25 | 316.25 |
| 46 | 142 | 15.00 | 157.00 | | 96 | 292.00 | 27.50 | 319.50 |
| 47 | 145 | 15.25 | 160.25 | | 97 | 295.00 | 27.75 | 322.75 |
| 48 | 148 | 15.50 | 163.50 | | 98 | 298.00 | 28.00 | 326.00 |
| 49 | 151 | 15.75 | 166.75 | | 99 | 301.00 | 28.25 | 329.25 |
| 50 | 154 | 16.00 | 170.00 | | 100 | 304.00 | 28.50 | 332.50 |